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1	CLASSIFICATION SECRET 25X1
	CENTRAL INTELLIGENCE AGENCY REPORT
	INFORMATION REPORT CD NO.
COU	NTRY USSR (Stalingrad Oblast)
	JECT Chemical Plant No. 91 in Reletowice
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`` 1	lo Plant No 91 (see 4 of Annex)
	a. Location:
	The plant is in Beketovka (E 4415/N 48 25) on the western bank
	of the Volga River. The plant extends for several kilometers and has about 20 large workshops. the build 25X1
	b. Nork Force:
	The total work force could not be estimated. There were about 700 PWs in each of the three 8-hour shifts.
	c. Incoming Raw Material Shipments:
	Salt, limestone, charcoal, and sulphur. The raw materials came partly on river barges, partly by rail.
25X1	d. Production in Some Departments: (1s far as, PWs were prohibited to enter certain workshops).
	(1) Department 3a:
	Filling of mortar ammunition. Six hundred boxes, each containing three mortar shells, were processed during one shift. Work was done in two 12-hour shifts. One-man horm per shift: 40 boxes.
	(2) Department 5: Production of chloride of lime.
25X1	(3) Department 6: Two different gases produced from sulphur and charcoal were mixed. During the mixing operation, a liquid was precipitated which was put into steel cylinders and shipped away by rail. sulphur and charcoal to the mixing comparationers. Eight men had to convey 24 tons of charcoal and 64 tons of sulphur per whift.
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Approved For Release 2004/01/21 25X1-RDP82-00457R004600180008 8 Legend to Annex

Legend to annex:

Legend to layout sketch of the Chemical Plant No 91 in Beketovic

À Plant No 91 1 Department No 1, about 400x100 meters No 2, about 300x100 meters 3a No 3a about 150x50 meters 4 No 4, about 200x50 meters 5 No 5, about 150x50 meters No 6, about 200x70 meters
No 11, about 150x50 meters
No 14, about 50x30 meters 6 meters , three-story structure 11 14 20 No 20, about 100x50 meters Storage place with machines of the Dyhernfurth Plant D C Pover Plant (500x500 meters) Turbine house (200x100 meters, Tour-story structure) H Administration building (50x20 meters, two-story structure) b c Depot (150x50 moters) đ Two storage sheds (each 50x50 meters) е Coal dump.

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